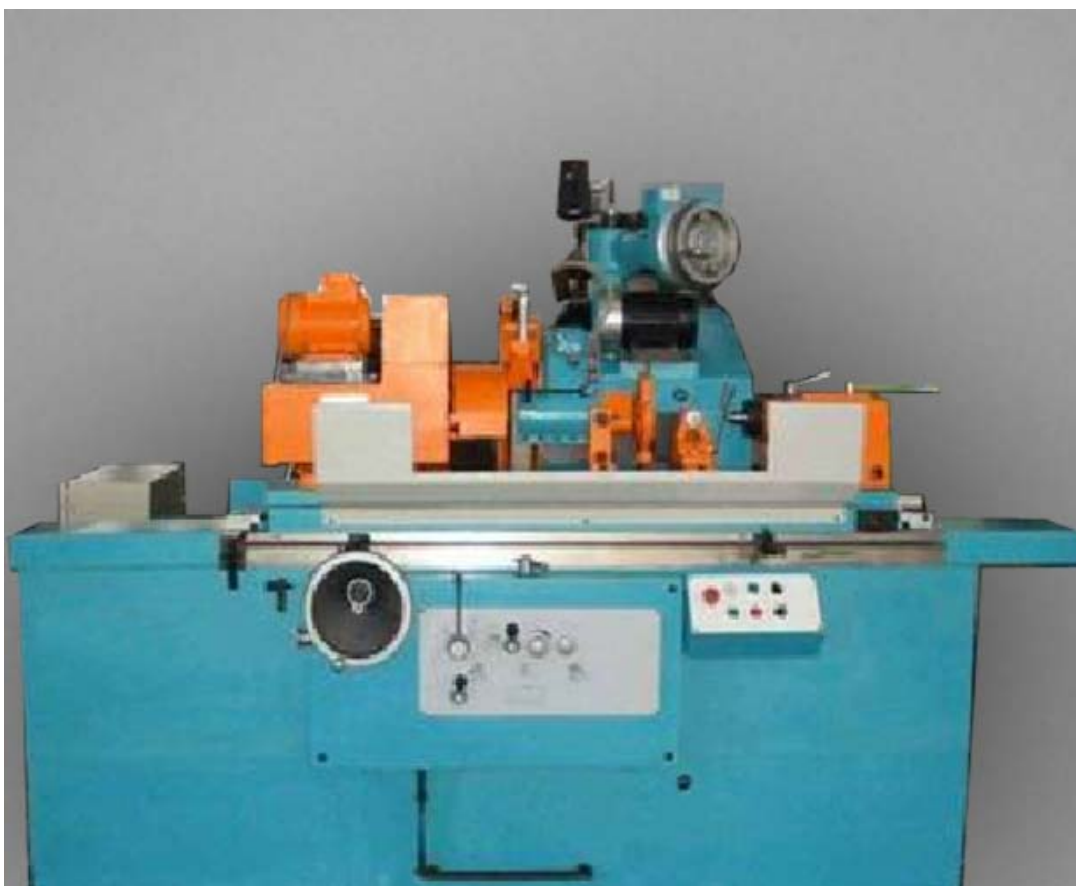


Caiet de sarcini Masina de rectificat rotund



Accounts RBS BANK (Romania) Timisoara
RON- RO12ABNA3600264100298480
EUR -RO12ABNA3600264100298480
SWIFT CODE: ABNAROBU
Str. Carol Telbisz nr. 3
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Accounts Italo Romena Timisoara
RON - RO82BITRTM1RON017309CC01
EUR – RO98BITRTM1EUR017309CC01
SWIFT CODE: BITR ROBU
Bv. Revolutiei nr. 1
Timisoara, Timis Romania

1	Largest processed diameter of external grindin		
	without a collar plate	mm	320
	with a collar plate	mm	100
2	Smallest processed diameter of external grinding	mm	8
3	Largest grinding length	mm	710
4	Largest diameter of the item /product/ processed	mm	320
5	Largest length of the item /product/ processed	mm	710
6	Centers height	mm	165
7	Overall dimensions of the grinder during movement of the mobile parts to end positions: length / width / height	mm	3175 / 1880 /1700
8	Overall dimensions of the grinder - the smallest: length / width / height	mm	2500 / 1880 /1700
9	Grinder weight, incl. the electric equipment and accessories	kg	3900
10	Largest longitudinal bench stroke	mm	760

11	Smallest bench stroke when the stops are used for switching over	mm	8
12	Manual bench movement for one fly-wheel revolution rapid / slow	mm	12 / 0,25
13	Speed of hydraulic bench movement /stageless adjustment/	m/ min	0,1 ... 8
14	Largest angle of upper bench turning in s clockwise / counterclockwise	grad	6 / 11
15	Scale graduation values for upper turning in degrees / conica	grad/ mm	10 / 10
16	Maximum length ground by internal grinding (in chuck)	mm	135
17	Grinding wheel	mm	400x203x50
18	Workhead: swivel angle clockwise anticlockwise range of the external grinding speed	grad grad rpm	30 90 30 ... 400
19	Tailstock: stationary centre dimension / spindle travel	mm	Morse Nr4 / 35
20	Range of the automatic cross feeds	mm	0,0025 ... 0,02
21	Range of the cross feeds	m/ min	0,1 ... 8

22	Minimum gross feed	mm	0,0025
23	Main motor power	kW	5,5
24	Type of control	hydromechanical	
26	Weight: gross / net	kg	5000 / 4000

- FLIND BACK DRESSING ATTACHMENT
- FALLING DOWN DRESSING ATTACHMENT
- INTERNAL GRINDING SPINDLE
- OPEN STAY
- CLOSED STAY
- SET OF DRIVING CARRIES
- WHEEL BALANCING UNIT
- PACKAGE CASE WHIT DIMENSIONS